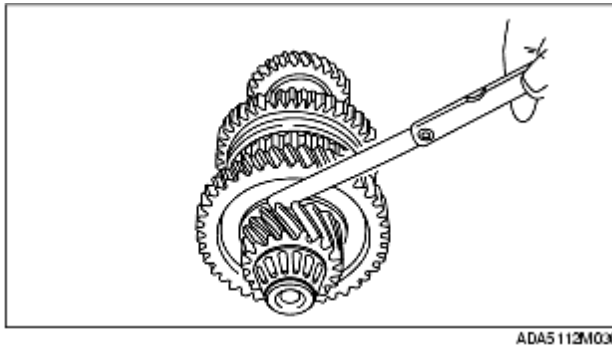


SECONDARY SHAFT COMPONENTS PREINSPECTION

B3E051517301101

1st Gear Thrust Clearance Inspection

1. Measure the clearance between 1st gear and the differential drive gear.

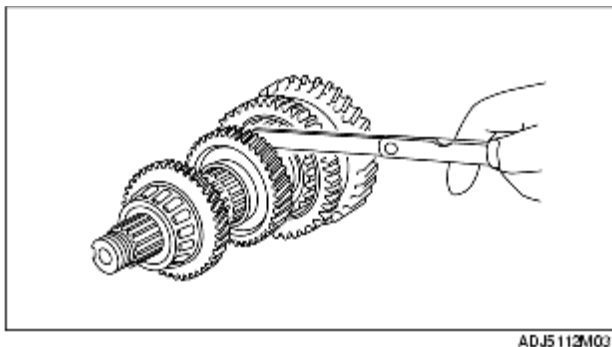


- If it exceeds the maximum specification, inspect the contact surfaces of the 1st gear, differential drive gear of the secondary shaft gear, and 1st/2nd clutch hub component. Replace worn and damaged parts.

Standard clearance
0.05-0.28 mm {0.002-0.011 in}
Maximum clearance
0.33 mm {0.013 in}

2nd Gear Thrust Clearance Inspection

1. Measure the clearance between 2nd gear and secondary 3rd gear.



- If it exceeds the maximum specification, inspect the contact surfaces of the 2nd gear, secondary 3rd gear, and 1st/2nd clutch hub component. Replace worn and damaged parts.

Standard clearance
0.18-0.51 mm {0.007-0.020 in}
Maximum clearance
0.56 mm {0.022 in}